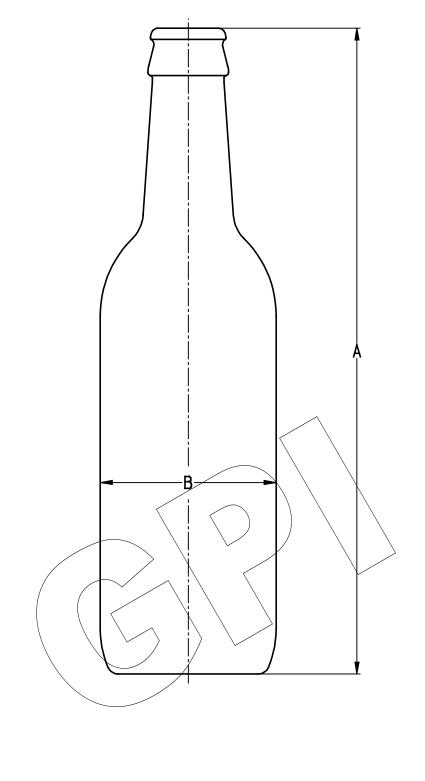
<u>C-134-01</u>



CAPACITY				
NOMINAL CAPACITY FL. OZS.	TOL. FL. OZS.			
7.000	±.125			
11.000	±.172			
12.000	±.188			
16.000	±.250			
22.000	±.250			
24.000	±.250			
32.000	±.328			
40.000	±.400			
64.000	±.500			

WEIGH			
SPECIFIED WEIGHT OUNCES	TOL. OZS.		
UNDER 6.000	±.250		U١
6.000 - 9.000	±.313		8.0
9.000 - 12.000	±.375		10.0
12.000 - 17.000	+.500 375		12.0
17.000 - 22.000	+.625 438		
22.000 - 28.000	+.750 500	$ \ $	\
28.000 AND OVER	+1.000 625		
	+023	l	`

A = HEI	GHT		B = DIAM		TER	
HEIGHT INCHES	TOL. IN'S		DIAMETER INCHES	TOL. IN'S	ELLIPTICITY MAX.	
UNDER 8.000	£.047	(2.000 - 2.375	+.047 031	.059	
000 - 10.000	\±.063\	/	2.375 - 2.750	+,063 -,047	.082	
.000 - 12.000	±.078	ſ	2.750 - 3.625	± 063	.094	
.000 AND OVER	±.094	Ì	3.625 - 4.125	+.078 063	.105	
			4.125 AND OVER	±.078	.117	

- THE TOLERANCES SHOWN ARE REQUIRED FOR GOOD BOTTLING LINE PERFORMANCE AND ARE ALSO NEEDED TO COMPENSATE FOR UNAVOIDABLE VARIATIONS INHERENT IN MOLD CONSTRUCTION AND IN GLASS MANUFACTURING PROCESSES SUCH AS: A. NORMAL VARIATIONS IN MOLD CAVITIES.
- B. NORMAL AND UNEQUAL WEAR OF MOLD EQUIPMENT.
- C. SHRINKAGE AND DEFORMATIONS.
- 2. THESE TOLERANCES ARE BASED ON THE INDIVIDUAL GLASS MANUFACTURER'S IDEAL SPECIFICATIONS FOR THE PARTICULAR CONTAINER IN QUESTION.
- 3. THE CAPACITY SPECIFICATION IS THE PRIMARY SPECIFICATION AND SHOULD BE HELD AS NEAR THE STATED IDEAL AS POSSIBLE.
- 4. EXCEPT WHERE OTHERWISE INDICATED SPECIFICATION GROUPINGS ARE "TO BUT NOT INCLUDING".
- 5. FINISH AND CONTAINER SHOWN ARE FOR ILLUSTRATION PURPOSES ONLY.

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AND NON-REFILLABLE BEER BOTTLES