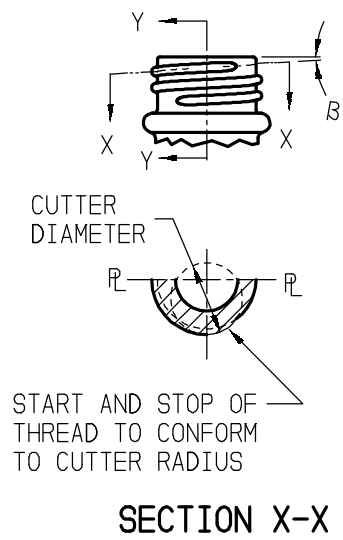
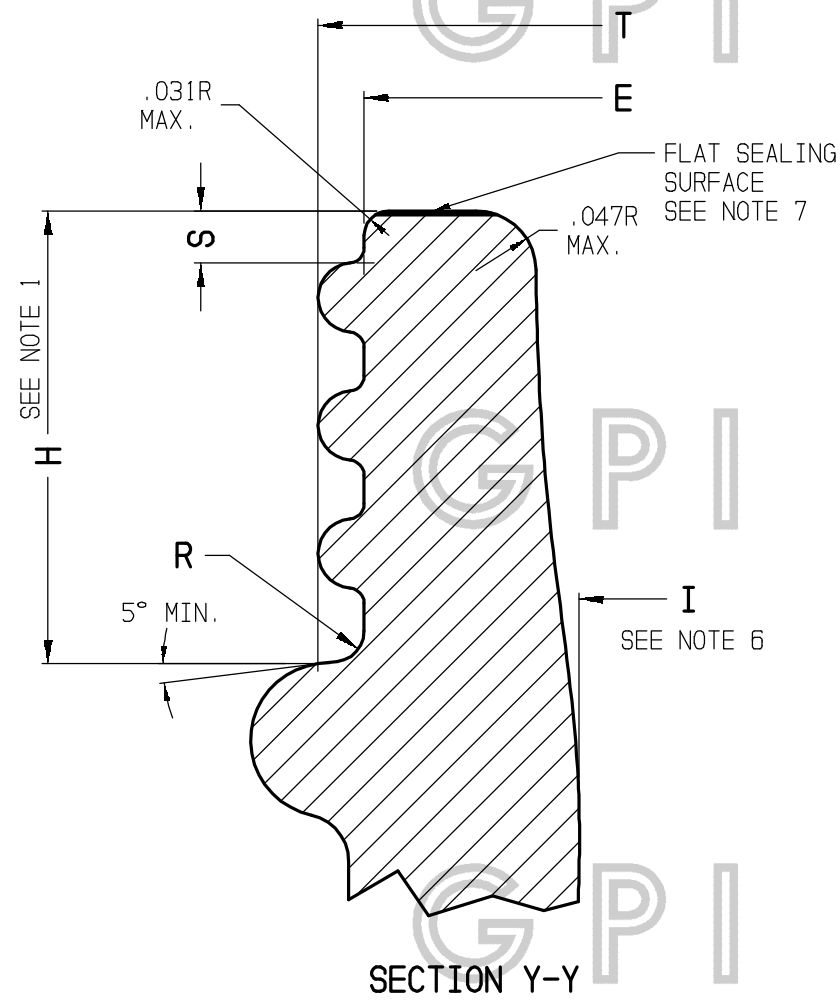
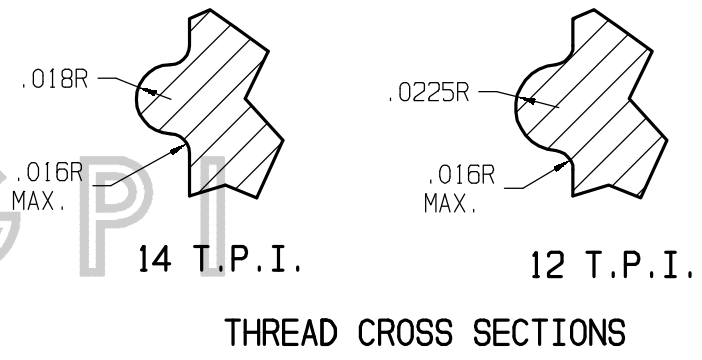


SIZE	T	E	S	H	I	R	B	CUT. DIA.	T.P.I.
8	0.353 ±.005	0.303 ±.005	0.034 <sup>+0.013</sup> / <sub>-.012</sub>	SEE NOTE 1	0.114	0.025	3° 58'	0.266	14
10	0.403 ±.005	0.348 ±.005	0.034 <sup>+0.013</sup> / <sub>-.012</sub>	0.270 <sup>+0.008</sup> / <sub>-.007</sub>	0.148	0.030	3° 26'	0.266	14
13	0.507 <sup>+0.007</sup> / <sub>-.008</sub>	0.447 <sup>+0.007</sup> / <sub>-.008</sub>	0.034 <sup>+0.013</sup> / <sub>-.012</sub>	0.295 <sup>+0.008</sup> / <sub>-.007</sub>	0.218	0.030	3° 11'	0.375	12
15	0.574 <sup>+0.007</sup> / <sub>-.008</sub>	0.514 <sup>+0.007</sup> / <sub>-.008</sub>	0.034 <sup>+0.013</sup> / <sub>-.012</sub>	0.295 <sup>+0.008</sup> / <sub>-.007</sub>	0.258	0.030	2° 48'	0.375	12



- 'H' DIMENSION REPRESENTS DISTANCE FROM TOP OF FINISH DOWN TO POINT WHERE LINE TANGENT TO 'T' DIAMETER INTERSECTS TOP OF BEAD. WHEN FINISH IS MADE WITHOUT BEAD, 'H' DIMENSION IS MEASURED TO SHOULDER AND ITS PLUS TOLERANCE IS INCREASED BY .015.
- B = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.
- TANGENT B =  $\frac{\text{PITCH}}{\pi (\text{MEAN BETWEEN MEAN 'T' AND MEAN 'E'})}$
- A MINIMUM OF TWO TURNS OF THREAD SHOULD BE MAINTAINED; WITH FULL PROJECTION EXCEPT WHERE DEPRESSED OR INTERRUPTED AT MOLD SEAMS. REFER TO GLASS FINISH NO. 405 FOR DEPRESSED THREAD DETAIL.
- CONTOUR OF BEAD OR TRANSFER RING IS OPTIONAL PROVIDED TOP OF BEAD CLEARS A 5° MIN. DOWNWARD ANGLE.
- 'I' DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.
- FOR ALL SPECIAL APPLICATIONS, THE END USER SHOULD OBTAIN SPECIFICATIONS FROM THE SPECIFIC CLOSURE MANUFACTURER.



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		GLASS FINISH NUMBER <b>425</b>	GPI DWG. NO.	
SHALLOW CONTINUOUS THREAD FINISH		<b>4269</b>		