

SIZE	NECK DIA.	Т	Е	С	Н	S
30-A	1.063	1.138 ±.010	1.062 ±.010	0.736±.014	0.500	0.188

- 1. 'C' DIMENSION CONTROLS CORK FIT AND MUST BE CONTROLLED WITHIN DIAMETER TOLERANCE FOR A DEPTH EQUIVALENT TO AT LEAST ONE HALF OF THE LENGTH OF THE CORK INVOLVED. IT IS DESIRABLE FOR GOOD CORK FIT TO CONTROL OPENING BELOW THIS POINT TO BE EQUAL TO OR GREATER THAN THE SMALLEST OPENING ABOVE.
  - A. EXTREME CONSTRICTIONS, HOLLOWS AND TAPERS MUST BE AVOIDED FOR A DEPTH EQUAL TO THE TOTAL LENGTH OF THE CORK INVOLVED FOR SATISFACTORY INSERTION, SEALING AND EXTRACTION.
  - B. A STRAIGHT CONTOUR WITHIN THE CORKAGE AREA IS THE MOST DESIRABLE.
  - 2. 'I' DIMENSION OR THROAT OPENING MEASURED THROUGH FULL LENGTH OF GLASS FINISH DEPENDS UPON TYPE AND SIZE OF FILLING TUBES EMPLOYED.
  - 3. FOR PROPER CAPSULE FIT, THE DIAMETER OF THE CONTAINER IN THE NECK OF THE CONTAINER AT 2.000 DOWN SHOULD BE NO GREATER THAN THE MAX. 'T'.

	CORK REFERENCE TABLE						
SIZE	CORK NUMBER	CORK MEAN DIA.	INSERTED CORK LENGTH				
30-A	#9 STRAIGHT	0.938	1.500 TO 2.000				

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