



SIZE	T	D	C	I MIN.	O MIN.	R MAX.	R <sub>1</sub> MAX.
11	0.425 <sup>+.008</sup> <sub>-.007</sub>	0.137 <sup>+.008</sup> <sub>-.007</sub>	0.206 <sup>+.008</sup> <sub>-.007</sub>	0.156	0.030	0.031	0.031
13	0.517 <sup>+.008</sup> <sub>-.007</sub>	0.154 <sup>+.008</sup> <sub>-.007</sub>	0.277 <sup>+.008</sup> <sub>-.007</sub>	0.188	0.030	0.031	0.031
20	0.785 ±.010	0.141 <sup>+.008</sup> <sub>-.007</sub>	0.384 ±.010	0.313	0.058	0.031	0.046
20A	0.785 ±.010	0.141 <sup>+.008</sup> <sub>-.007</sub>	0.500 ±.010	0.438	0.058	0.031	0.046
30	1.147 <sup>+.013</sup> <sub>-.012</sub>	0.200 <sup>+.008</sup> <sub>-.007</sub>	0.600 ±.010	0.500	0.058	0.031	0.046
33	1.296 <sup>+.016</sup> <sub>-.015</sub>	0.237 <sup>+.008</sup> <sub>-.007</sub>	0.734 <sup>+.016</sup> <sub>-.015</sub>	0.625	0.078	0.062	0.046

1. WHEN SPUN-ON TYPE OF SEAL IS USED, SEALING EQUIPMENT LIMITS CONTOUR OF SHOULDER OF BOTTLE AS INDICATED BY BROKEN LINES. A MINIMUM NECK STRAIGHT OF .125 IS MAINTAINED FOR ROLLER CLEARANCE AS SHOWN.
2. 'I' DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.
3. THIS FINISH MAY BE SEALED ON EITHER TOP OR INSIDE OF FINISH DEPENDING UPON PARTICULAR TYPE OF CLOSURE USED.
4. THE INNER LIP CONTOUR IS SUBJECT TO NORMAL MANUFACTURING VARIATIONS.
5. 15° MAX. ANGLE DOES NOT APPLY WHEN RADII BELOW 'D' ARE TANGENT.
6. IT IS THE RESPONSIBILITY OF THE GLASS CONTAINER PURCHASER TO CONSULT WITH ITS CLOSURE AND CONTAINER SUPPLIERS TO DETERMINE THE APPROPRIATE PRESSURE LIMITS FOR THE COMBINATION OF THE CONTAINER, ITS FINISH, AND THE CLOSURE CHOSEN, WHEN THE CONTAINER WILL BE SUBJECTED TO PRESSURE OR USED FOR CONTENTS UNDER PRESSURE.

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